



Becatech

Interconnective Power



Slug buster punch system

Technical Specification :

Operation: manual or hydraulic.

Predrilling:

- Draw stud 9.5 mm diameter, pilot drill 9.7mm diameter.
- Draw stud 11.1 mm diameter, pilot drill 12.7mm diameter.
- Draw stud 19.0 mm diameter, pilot drill 20.5 mm diameter.

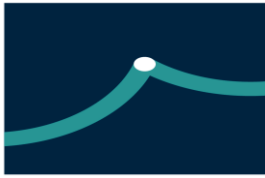
Scope of supply: complete system including punch, die and draw stud for manual operation.

Application :

Suitable for mild steel (St37), plastic and aluminum up to 3.5mm.

For quick, clean, effortless and burr-free holes.

Split slugs fall free and can be removed easily.



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True Dimension mm	Punch size		Maximum Material Thickness
	Standard size		
	Pg	ISO	
12.5	Pg 7	ISO 12	1.5
15.2	Pg 9		2.0
16.2		ISO 16	2.0
18.6	Pg 11		2.0
20.4	Pg 13	ISO 20	2.0
22.5	Pg 16		2.0
22.5	Pg 16		2.5
25.4		ISO 25	2.0
28.3	Pg 21		3.0
28.3	Pg21		2.0
30.5			2.0
30.5			3.5
32.5		ISO 32	3.5
34.6			3.5
37.0	Pg 29		3.5
40.5		ISO 40	3.5
43.2			3.5
47.0	Pg 36		3.5
49.6			3.5
50.8		ISO 50	3.5
54.0	Pg 42		3.5
60.0	Pg 48		3.5
61.5			3.5
64.0		ISO 63	3.5

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